

凯尔贝等离子消耗件配置

机器： HF130/160i/280i/360i/440i
割枪： PerCut 200/210/440 / 450 - L 型



用途： 碳钢切割

切割技术： HiFocus CCS 和 CC







等离子切割气体： O₂

材料厚度 (mm)	切割电流 [A]	冷却水管	电极	涡流环	喷嘴	喷嘴帽	涡流气帽	保护帽
0,5 - 1,5	20	G902Y .11.852.201.142	G011YL .11.848.231.320L	G101C .11.848.221.145C	G2006YL .11.848.221.406L	G3004 .11.848.201.1604	G4015 .11.848.201.1515	G501 .11.848.201.081
1 - 6	35				G2007YL .11.848.221.407L		G4020 .11.848.201.1520	
4 - 10	60				G2008YL .11.848.221.408L	G3028 .11.848.201.1628		
4 - 15	90	G902Y .11.852.201.142	G015YL .11.848.231.350L	G101C .11.848.221.145C	G2010YL .11.848.221.410L	G3028 .11.848.201.1628	G4030 .11.848.201.1530	
6 - 20	130				G2012YL .11.848.221.412L		G4035 .11.848.201.1535	
12 - 25	160				G2014YL .11.848.221.414L	G4040 .11.848.201.1540		
12 - 25	200	G902Y .11.852.201.142	G016YL .11.848.231.360L	G101C .11.848.221.145C	G2017YL .11.848.221.417L	G3028 .11.848.201.1628	G4035 .11.848.201.1535	
30							G4040 .11.848.201.1540	
6 - 25	280	G931Y .11.848.401.142	G092YL .11.848.401.310L	G121C .11.848.421.145C	G2326YL .11.848.421.426L	G3249 .11.848.401.1649	G4350 .11.848.401.1550	G521 .11.848.401.081
30 - 70						G3219 .11.848.401.1619		
10 - 15	360	G931Y .11.848.401.142	G034YL .11.848.421.330L	G121C .11.848.421.145C	G2330YL .11.848.421.430L	G3229 .11.848.401.1629	G4355 .11.848.401.1555	G521 .11.848.401.081
20 - 30							G4350 .11.848.401.1550	
40 - 50						G3219 .11.848.401.1619	G4355 .11.848.401.1555	
60 - 80						G3209 .11.848.401.1609		
10 - 15	400	G931Y .11.848.401.142	G034YL .11.848.421.330L	G121C .11.848.421.145C	G2331YL .11.848.421.431L	G3229 .11.848.401.1629	G4355 .11.848.401.1555	
20 - 40							G4350 .11.848.401.1550	
50 - 60						G3219 .11.848.401.1619	G4355 .11.848.401.1555	
70 - 80						G3209 .11.848.401.1609		

*注： CC 技术即“小孔切割”仅适合 6MM 以上 20MM 以下的碳钢材料

切割技术：HiFocus +

等离子切割气体：Ar, H2

材料厚度 (mm)	切割电流 [A]	冷却水管	电极	涡流环	喷嘴	喷嘴帽	涡流气帽	保护帽
								
70 - 120	440	G971 .11.848.411.142	G071L .11.848.411.500L	G125 .11.848.421.149	G2729L .11.848.411.629L	G3209 .11.848.401.1609	G4350 .11.848.401.1550	G521 .11.848.401.081

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